



Sirkulær betong - syrenøytralisering

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Background – concrete waste management and circular economy

- Concrete is the most common building material in the world
- Norway:
 - 1.3 mill tons of concrete and brick waste
 - around <u>55%</u> of the concrete waste goes to landfill
 - 40% to backfill
 - **1.5** % is registered as recycled
- 100% of contaminated concrete goes to landfill









What is concrete?

- Concrete is mainly cement, water, sand and gravel
- Very little chemical additives
- The exact content depends on the use of the concrete
- Concrete has a high pH > 12

Volumprosent











How can we recycle the concrete?



















Acid rock drainage

- Black shale is a sedimentary rock
- Found in "Oslofeltet"
- Sedimentation of marine clay and organic material
- Sulphide will oxidate to sulphate and produce sulphur acid when black shale is exposed to air and water
- Low pH (<4)
- Causes metal leaching
 - Heavy metals, Uranium, Aluminium
- Acid production will accelerate the process

$$FeS_2 + \frac{15}{4}O_2 + \frac{7}{2}H_2O \rightarrow Fe(OH)_3 + 2SO_4^{2-} + 4H^+$$



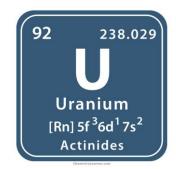




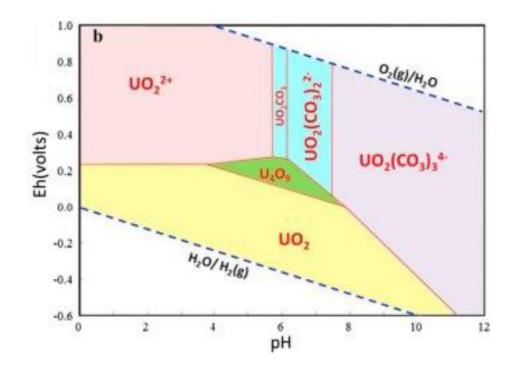


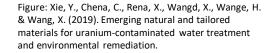
Uranium

- Uranium (238U) naturally radioactive metal
- Rocks with ≥1 Bq/g defined as radioactive (U > 80 mg/kg)
- U4+ most common in reducing environment in the form of insoluble oxides
- U6+ most common in oxidizing conditions with low pH (2-4) – very mobile
- Acid producing rock must be deposited at an approved landfill for radioactive waste













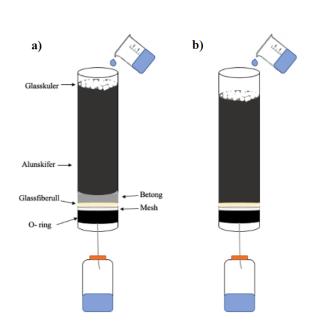


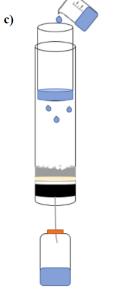


Laboratory tests

Column tests

- Layered: black shale on top, concrete at the bottom
- Two types of black shale
- Controls only black shale and only concrete
- Only concrete added Acid Rock Drainage











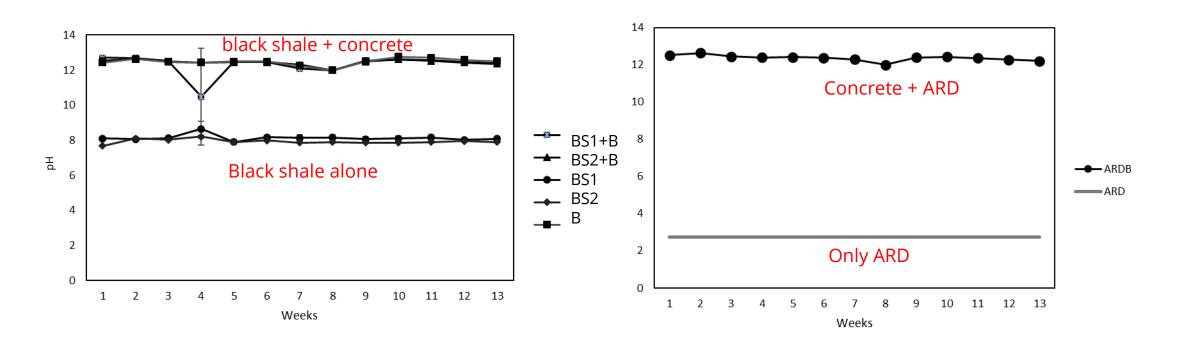






Results - pH

- Black shale neutral pH
- Treatments has same pH as concrete alone
- The concrete buffers ARD

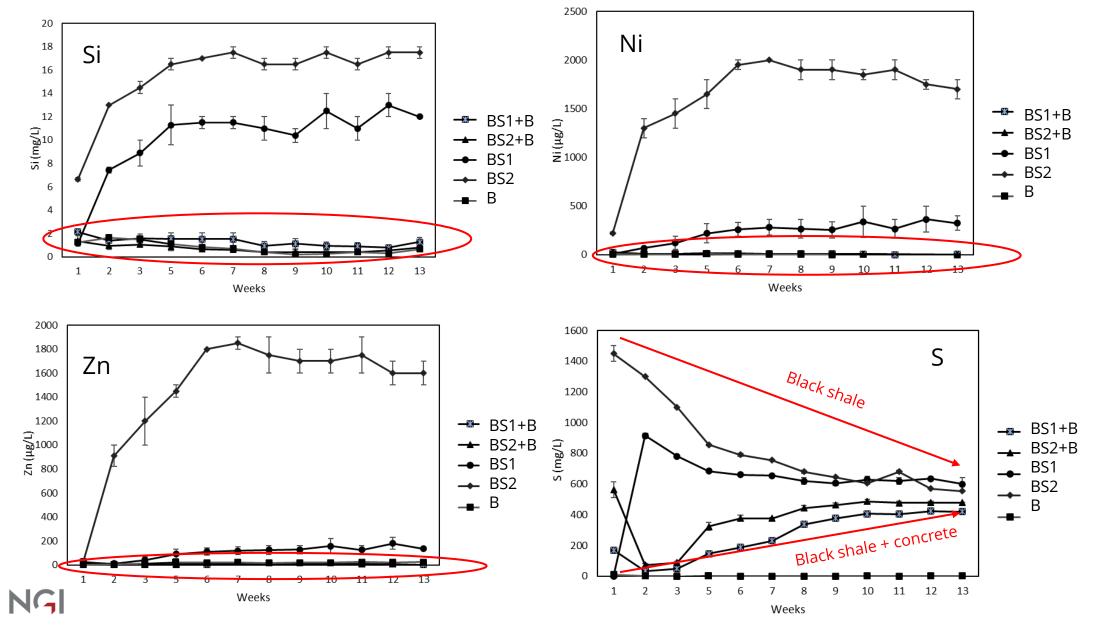






Reduction after treatment



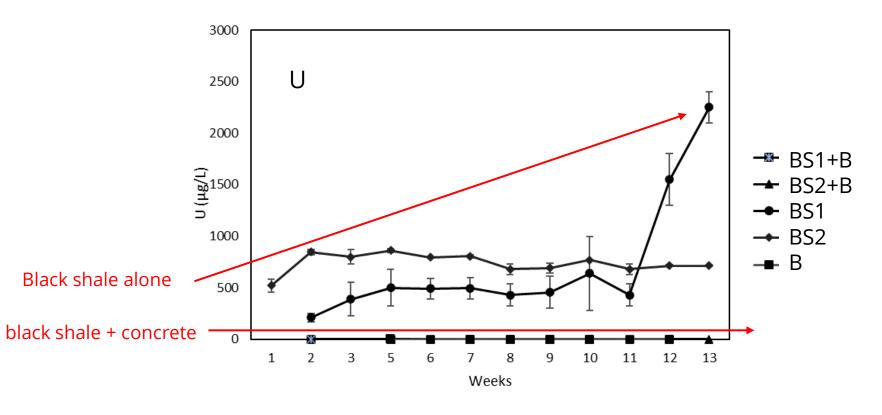






Uranium

- Close to 100% reduction of Uranium after treatment





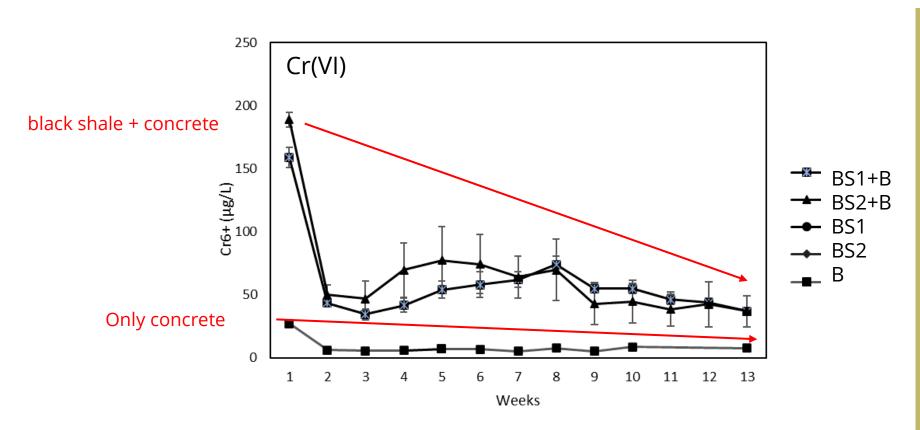




Chromium 6+

Increased Cr(VI)leaching fromtreatmentAlso higher than

concrete alone









Take home message

- Concrete buffers pH also when ARD with pH = 2 is added
- Clear reduction of metals Ni, Zn, Si, Cu and U
- Particularly U is reduced by almost
 100%
- Leaching of Cr(VI) from the concrete increases when in contact with black shale
- More research needed

Take Home Messages









