

# Gjenbruk av TBM i deponitildekking

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# earthresQue

## SFI earthresQue (2020-2028)

Centre for Rescue of Earth Materials and Waste in the Circular Economy

<https://www.nmbu.no/forskning/prosjekter/earthresque>

### Research Institutes



### Private Sector



### Public Sector

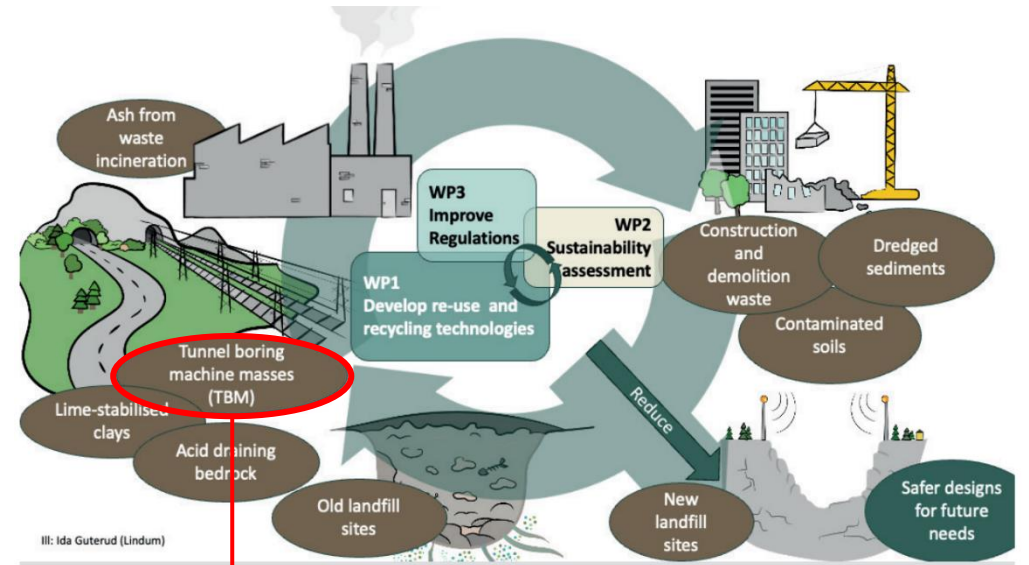


Figure 2, Overview of the earth materials in focus and the scientific interdisciplinarity.

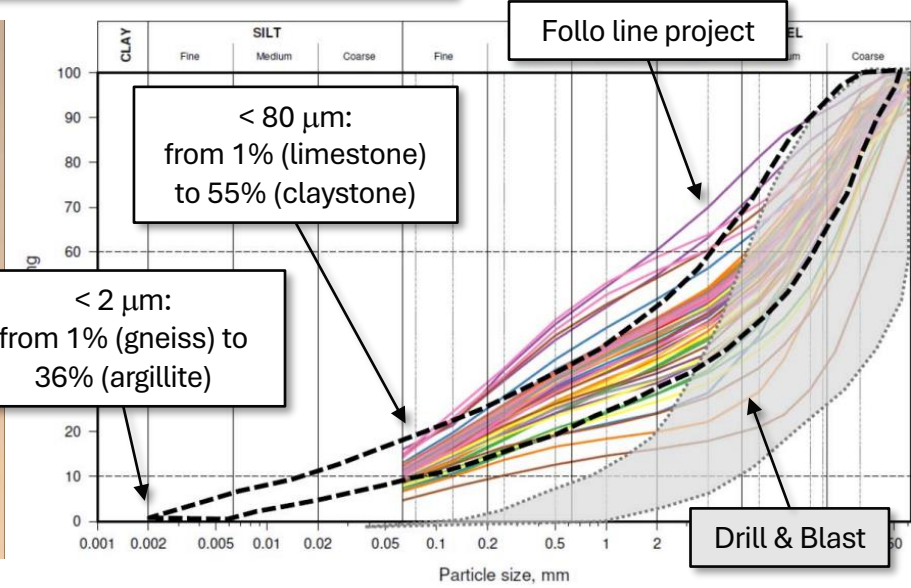
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# TBM spoils/muck - Properties



Flakiness index from 4% to 44% but tends to decrease with particle size



Reference	$k_{sat}$ (m/s)	Comment/details
Alnuaim (2021)	$1 \times 10^{-8}$	< 4,75 mm, 95% Proctor
	$2 \times 10^{-5}$	< 19,05 mm
Dahl (2018)	$[1 \times 10^{-6} ; 8 \times 10^{-5}]$	Field pit test

Reference	Int. frict. angle	Comment
Alnuaim (2021)	44°	Shearing rate 0,3 mm/min, 95% opt, ASTM D3080
Dahl (2018)	40-50°	Triaxial
NGI (1986)	35-45°	Triaxial, reported by Dahl (2018)

NGI (2025)

Particle size from a few micrometres to a dozen centimetres

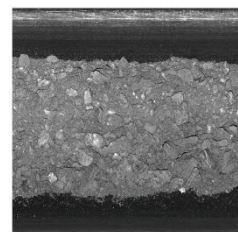
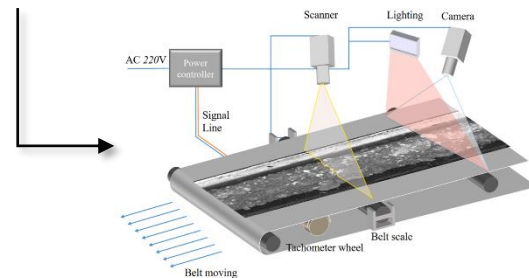
# TBM spoils/muck – Reuse/Valorisation potential

Typical applications include:

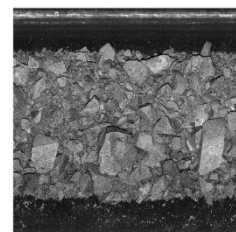
- road construction
- aggregates in concrete and shotcrete
- filler
- all types of fillings (also in the sea)

Grinding, crushing (e.g., VSI crusher, impact crusher), sieving, mixing (with binders) and sorting can be used to adjust/adapt the TBM spoils to specific uses; e.g.,

- to reduce the angularity of TBM particles (for reuse in concrete or asphalt)
- to reduce acid generation potential (e.g., by removing sulfides)

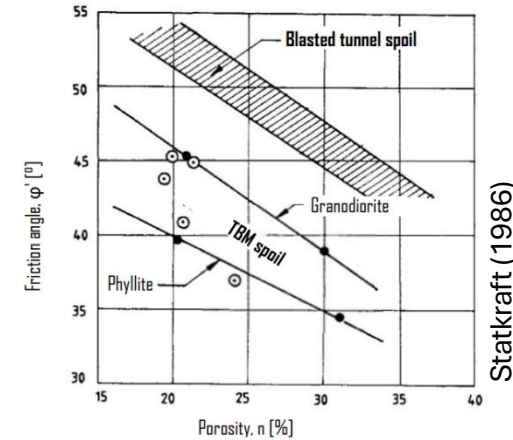


I. the stable rock mass



II. the fractured rock mass

Gong et al. (2021)



Statkraft (1986)



Carigi et al. (2023)



© BaneNOR (fill of TBM-spoil at Åsland)

# Research objectives

- Tunnel construction generates large volumes of waste geomaterials.
- TBM generate coarse well graded and (often) elongated particles.
- TBM spoil properties depend on geology, construction method (advancement speed, TBM characteristics, disk spacing). Possible to apply treatment (e.g., crushing, sieving).

### Research question:

Can TBM spoils be used in protection layers (against frost and evaporation) in engineered cover systems (e.g., landfills, TSF)?

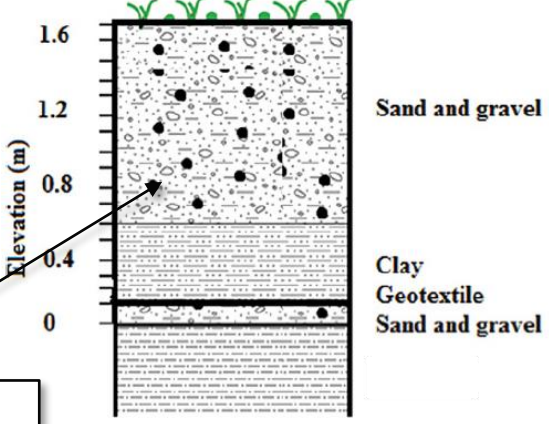
**Outcome: reduce the need for deposition of TBM spoils AND reduce the need for cover materials**

### Case study:

Material: TBM spoils produced at Råvannstunnel (19 km long), Rhomb porphyry

Site: Langøya Landfill (Oslofjord)

Transport by boat (December 2023)

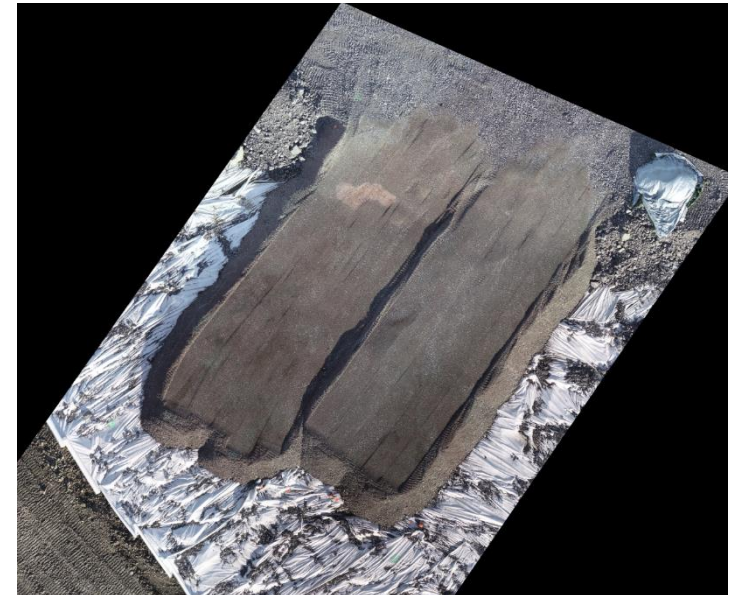


Bussiere & Guittonny (2021)

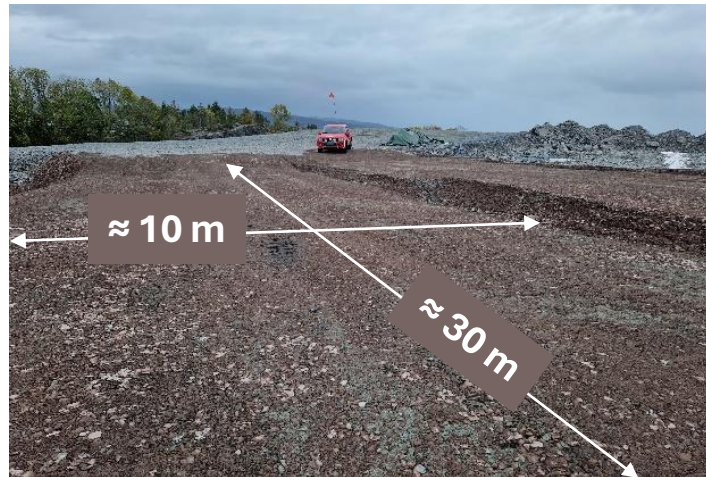
# Pilot design

- 3 instrumented field cells on Langøya with triplicates:
  - 140 cm TBM + 60 cm limestone (P60A, B1, B2, and C)
  - 100 cm TBM + 100 cm limestone (P100A, B and C)
  - 200 cm limestone (P200A and C) ← Current plan = limestone only
- Cover placed directly over low-permeability clay layer using regular construction / compaction equipment
- Limestone: crushed coarse material produced on site

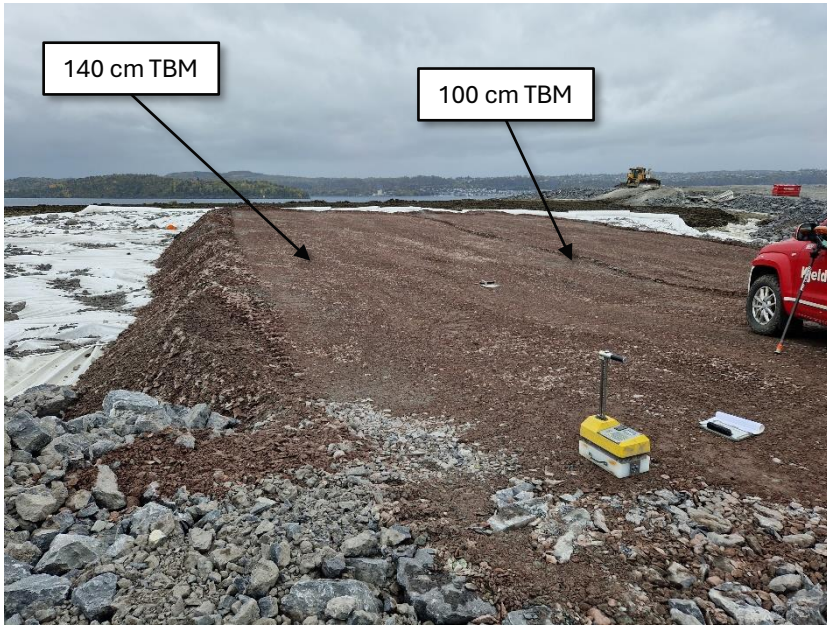
Limestone to favour growth of local plants



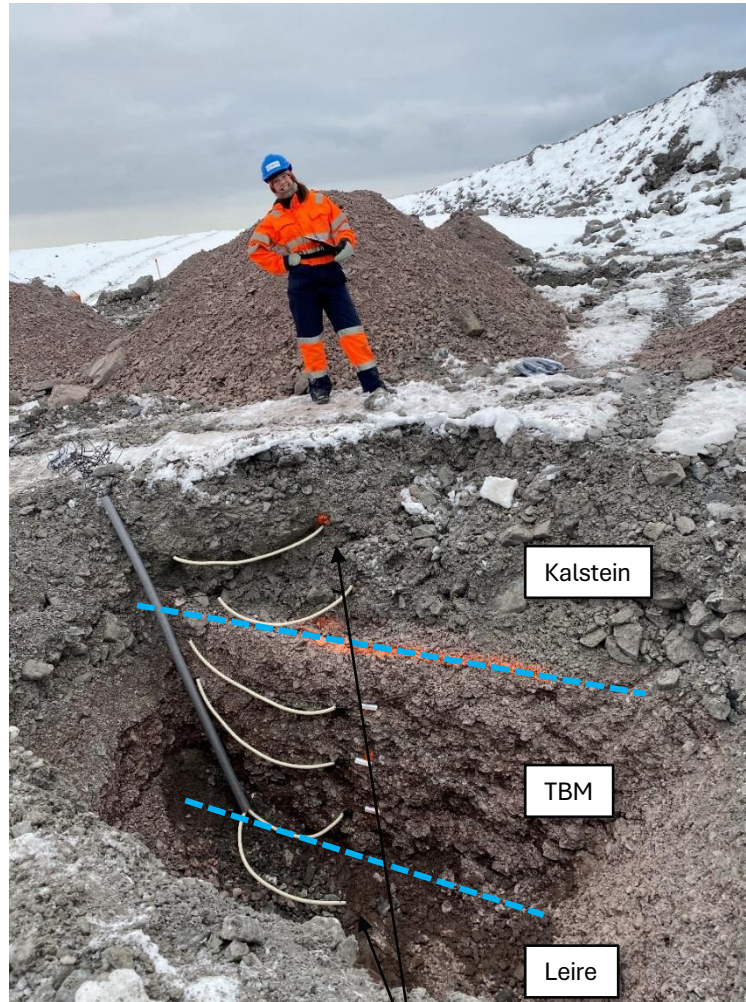
Compaction to mimic final cover construction



# Pilot og instrumentering



TBM masser  
(heterogene)



6 temperatur-sensorer per profil  
(noen vanninnhold sensorer i TBM)

9 profiler :

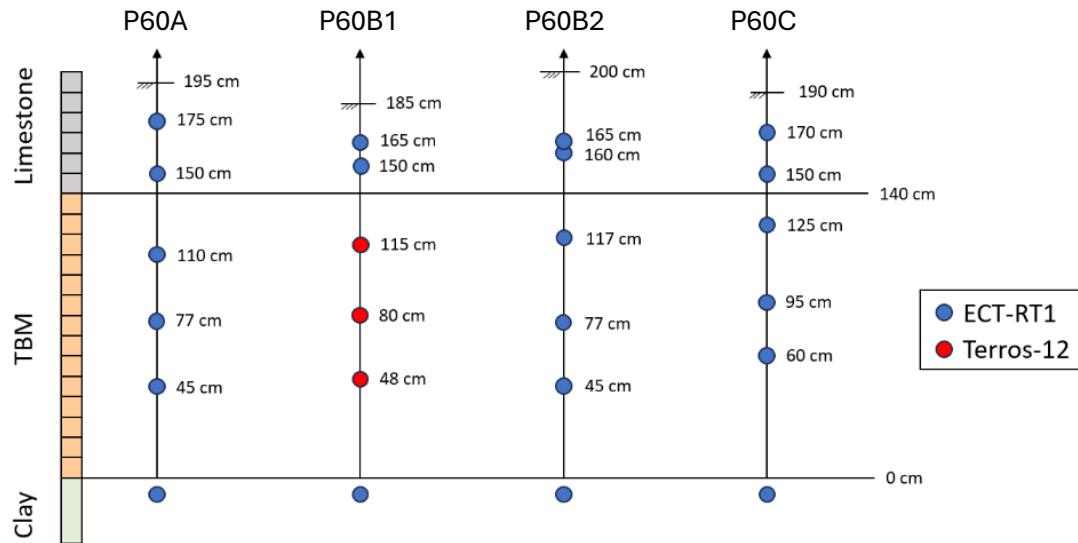
P60 (A, B1, B2, C) :  
140 cm TBM  
60 cm kalkstein

P100 (A, B, C) :  
100 cm TBM  
100 cm kalkstein

P200 (A, C) :  
200 cm kalkstein



# Pilot og instrumentering

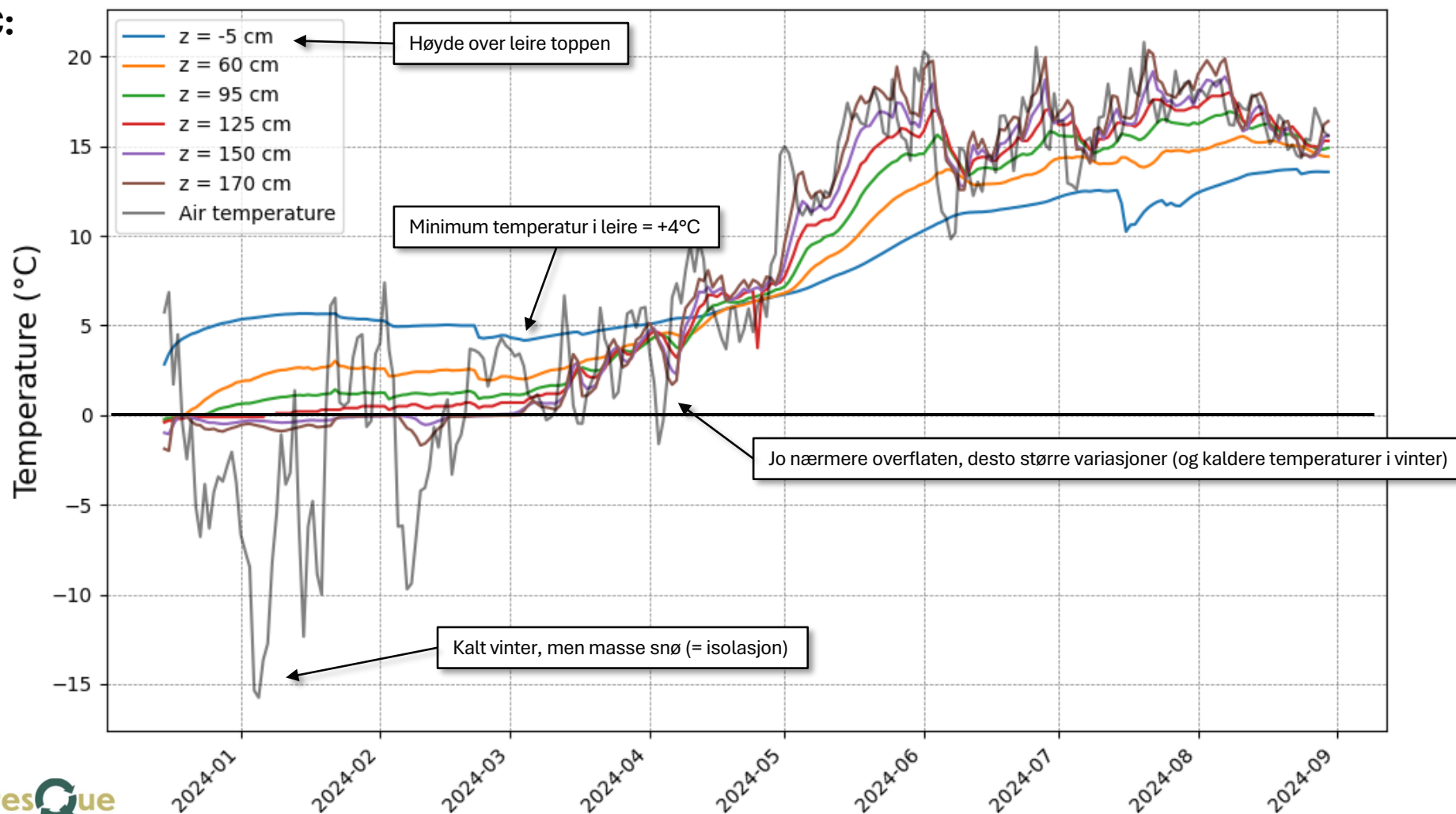


Grov kalkstein

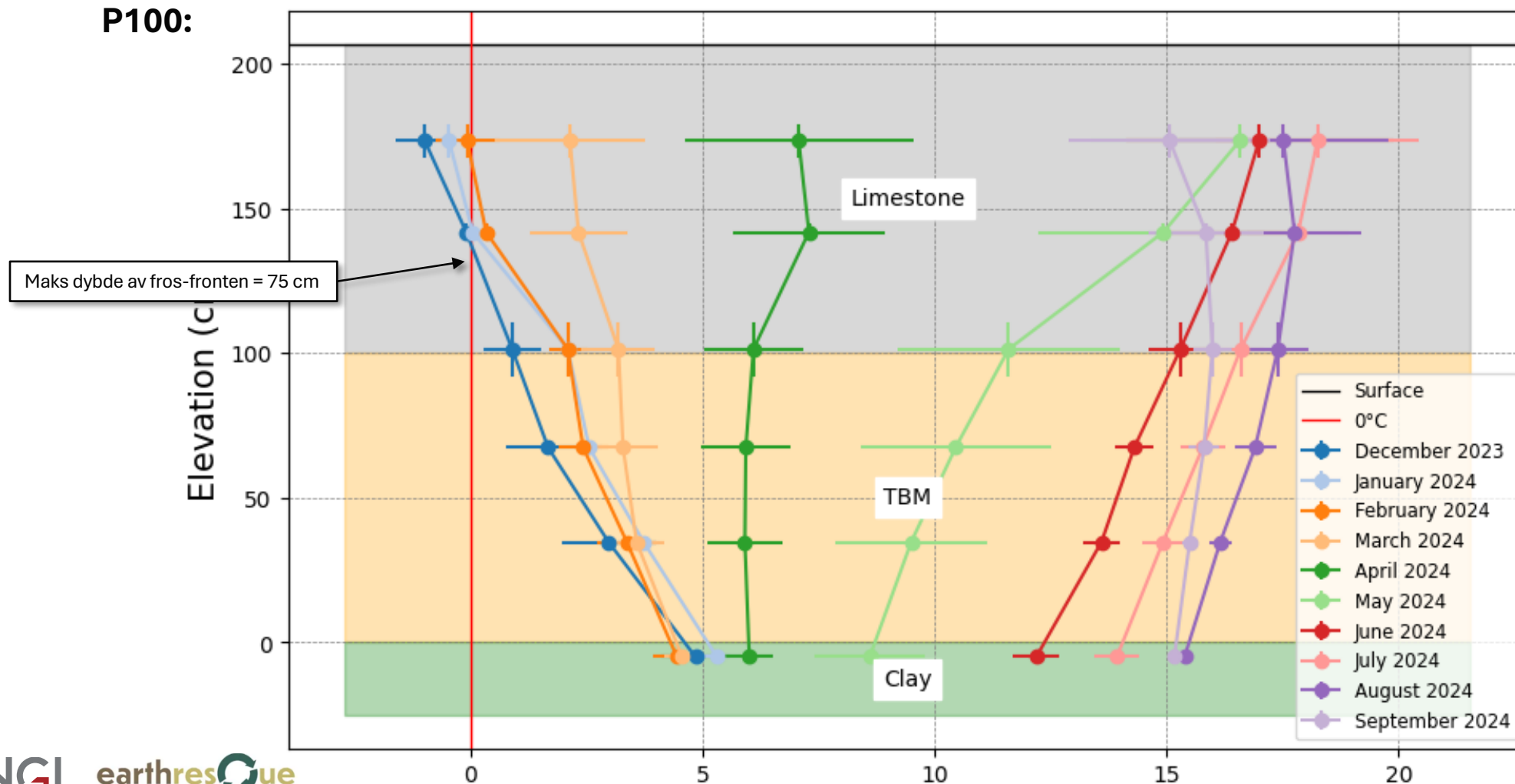


# Felt målinger – Variasjoner med tid

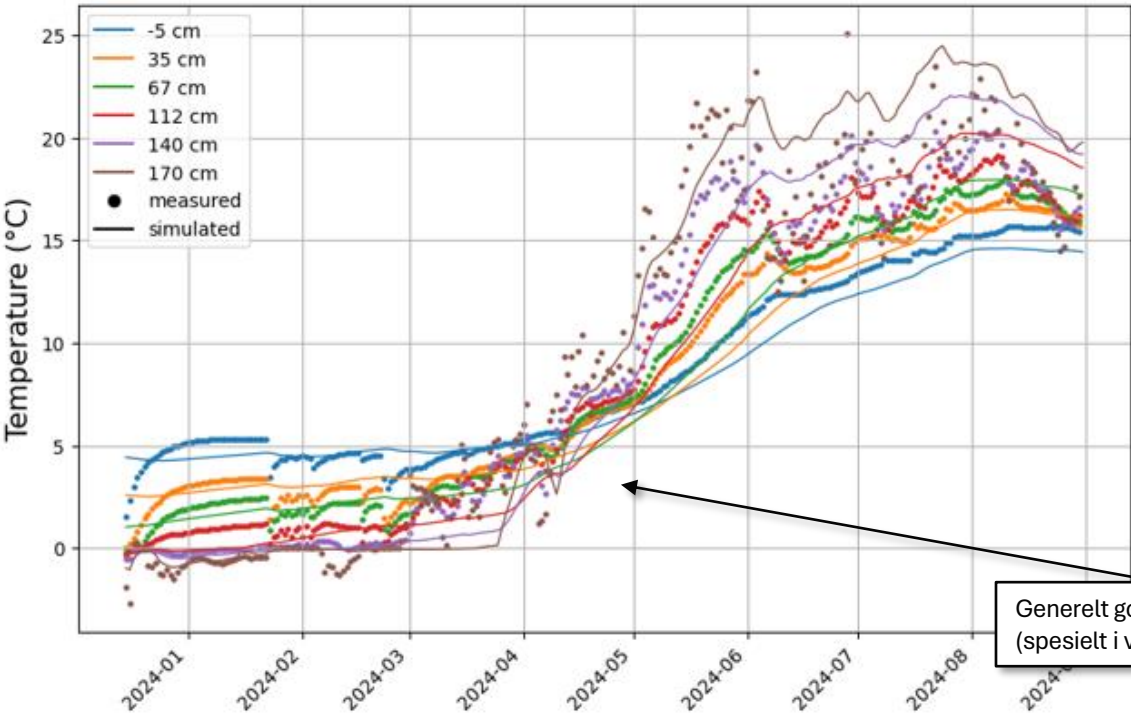
P60C:



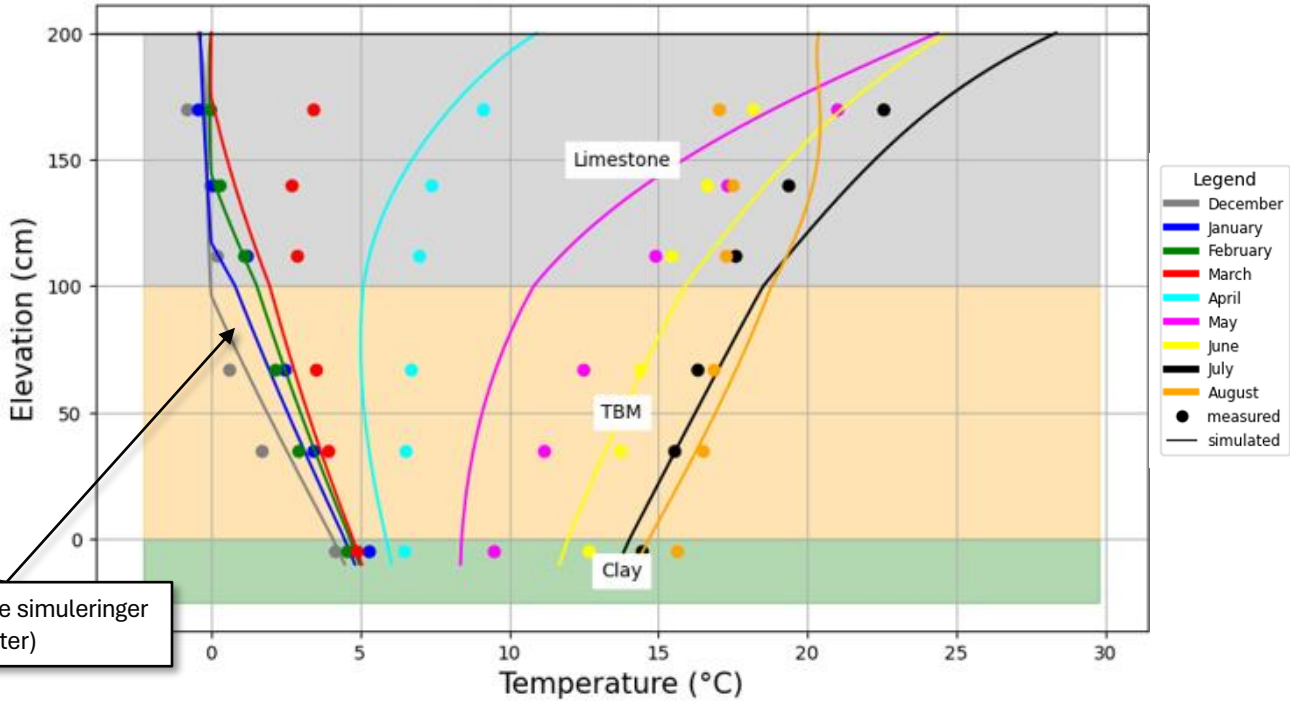
# Felt målinger – Variasjoner med dybde



# Numeriske simuleringer - Kalibrering



Generelt gode simuleringer (spesielt i vinter)



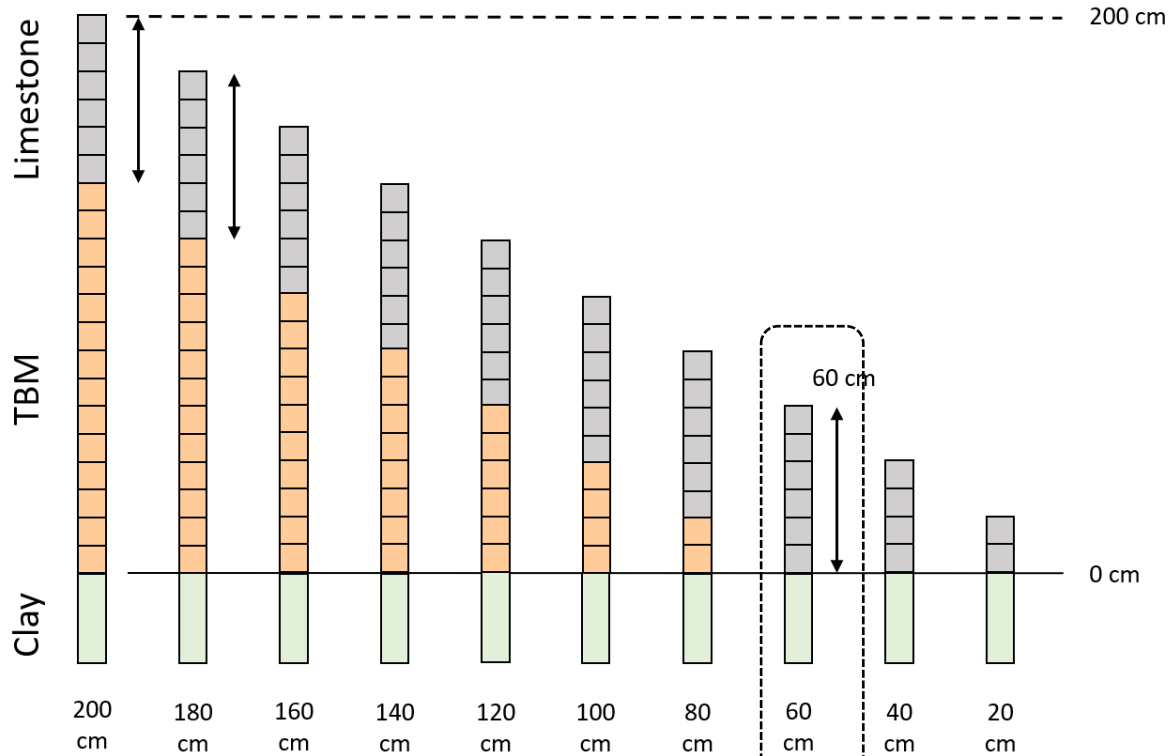
Numeriske simuleringer med Seep/W + Temp/W.  
Kalibrering av hydrogeologiske egenskaper +

- Frozen Thermal Conductivity (kJ/sec/m/°C)
- Unfrozen Thermal Conductivity (kJ/sec/m/°C)
- Frozen Volumetric Heat Capacity (kJ/m<sup>3</sup>/°C)
- Unfrozen Volumetric Heat Capacity (kJ/m<sup>3</sup>/°C)
- Snow density (kg/m<sup>3</sup>)
- Snow conductivity (kJ/sec/m/°C)

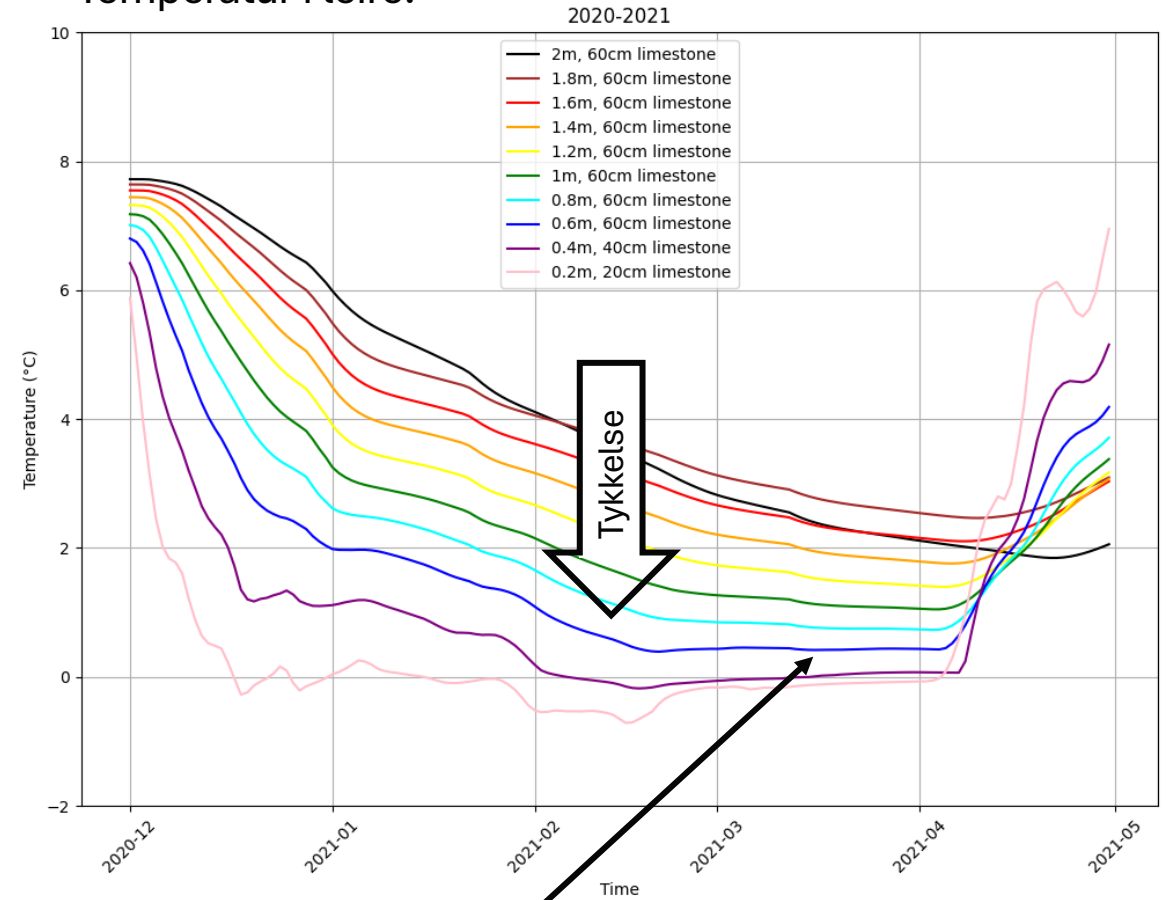
Optimering med «kalibreringsscore»

# Simuleringer: Optimal beskyttelseslagstykkelse

2020 (kaldeste vinter de siste årene) :



Temperatur i leire:



60 cm av kalkstein er nok til å beskytte leire  
Ingen betydelig forskjell observert mellom kalkstein og TBM

# Simuleringer: Effekt av klima endringer

**Shared Socioeconomic Pathways (SSP)**(6th IPCC report):

Selected scenarios:

- SSP2-4.5
- SSP5-8.5

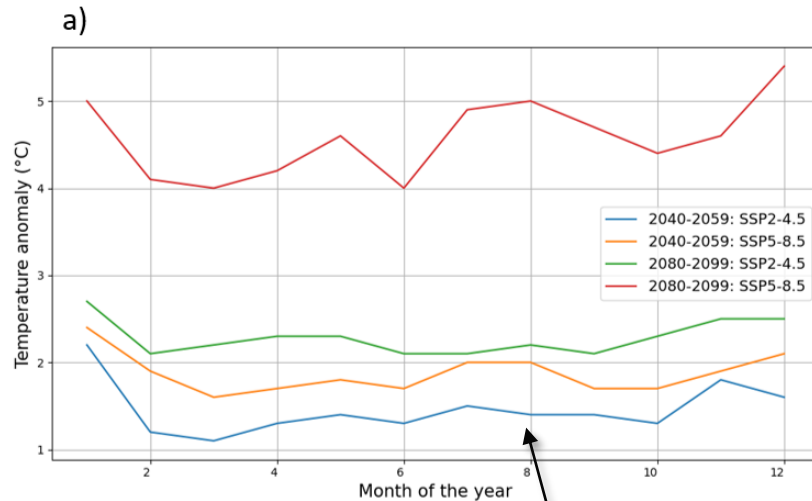
Selected periods of time:

- 2050-2053
- 2090-2093

SSP2-4.5 Intermediate GHG emissions: CO2 emissions around current levels until 2050, then falling but not reaching net zero by 2100  
 SSP5-8.5 Very high GHG emissions: CO2 emissions triple by 2075

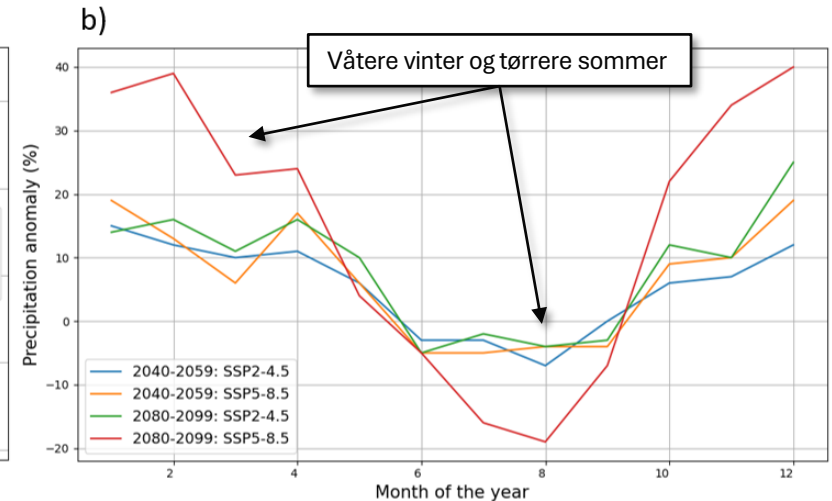
a) Temperature anomaly

With the reference period 1995-2014

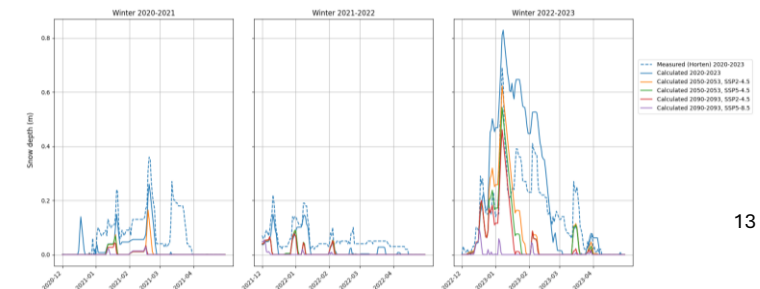


Betydelig men jevn temperatur økning

b) Precipitation anomaly

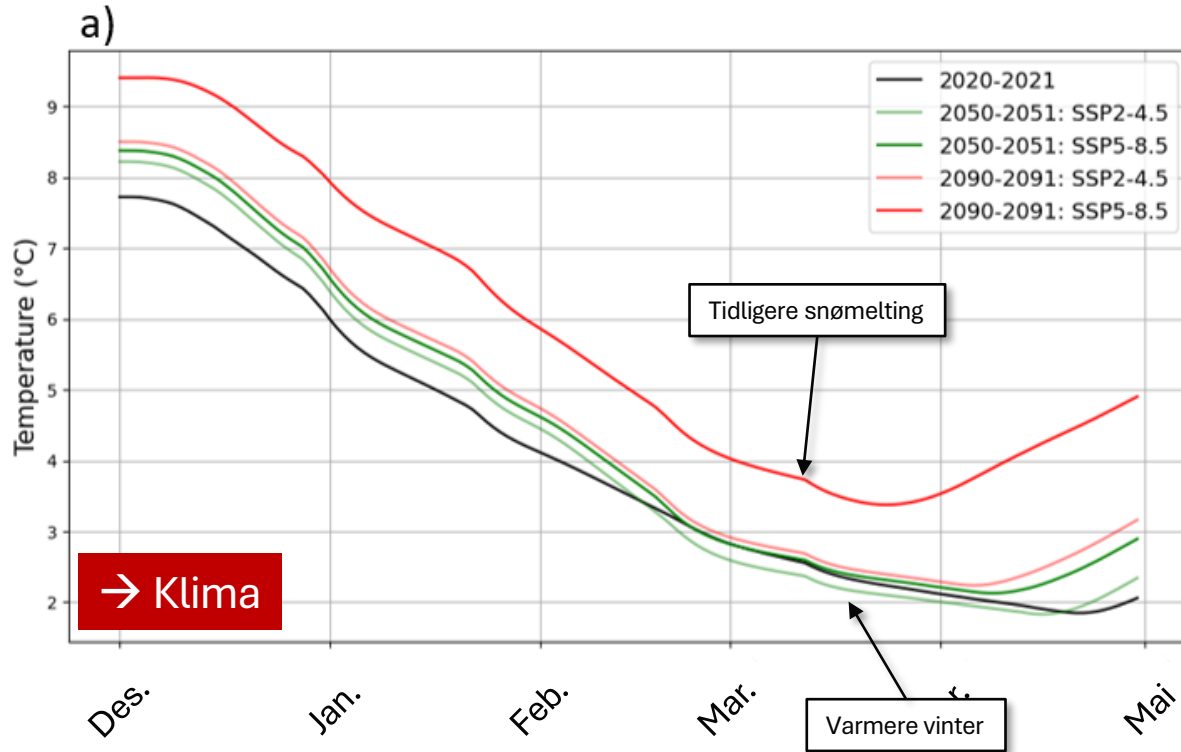


+ beregnet snødybde

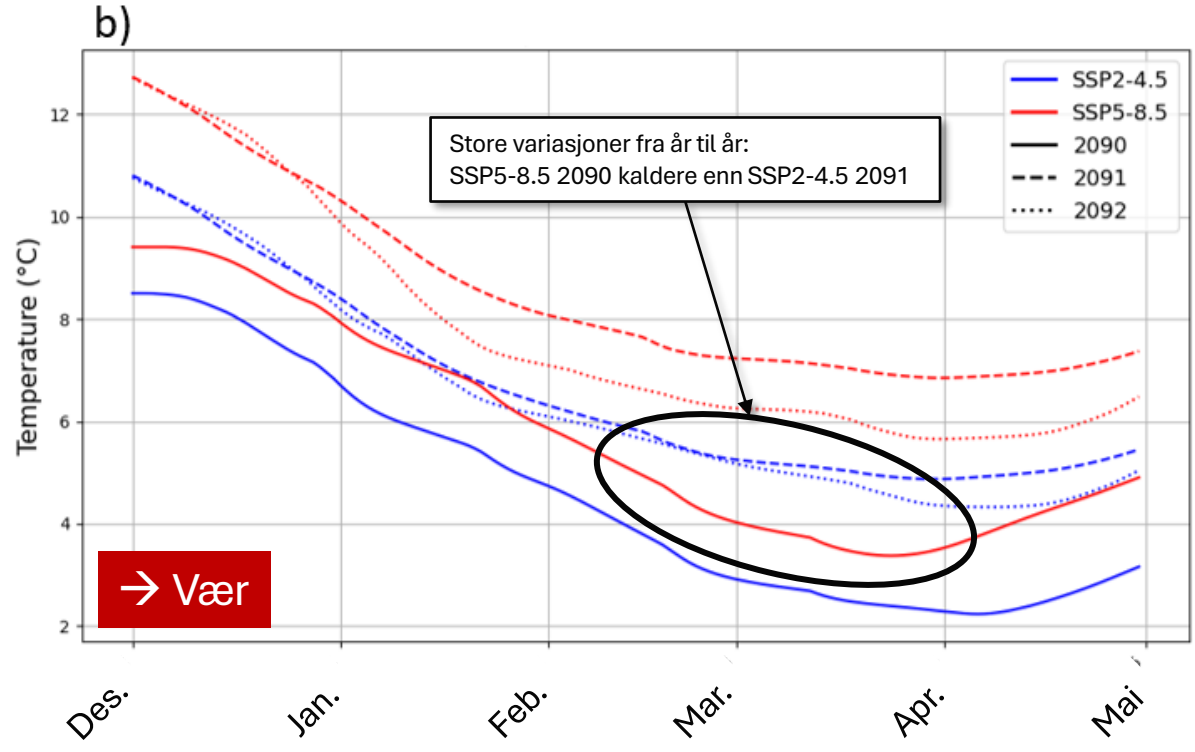


# Simuleringer: Effekt av klima endringer

a) Simulated clay temperature  
Winters 2020/2050/2090  
Scenarios SSPS2-4.5 and SSP5-8.5



b) Simulated clay temperature  
Winters 2090/2091/2092  
Scenarios SSPS2-4.5 and SSP5-8.5



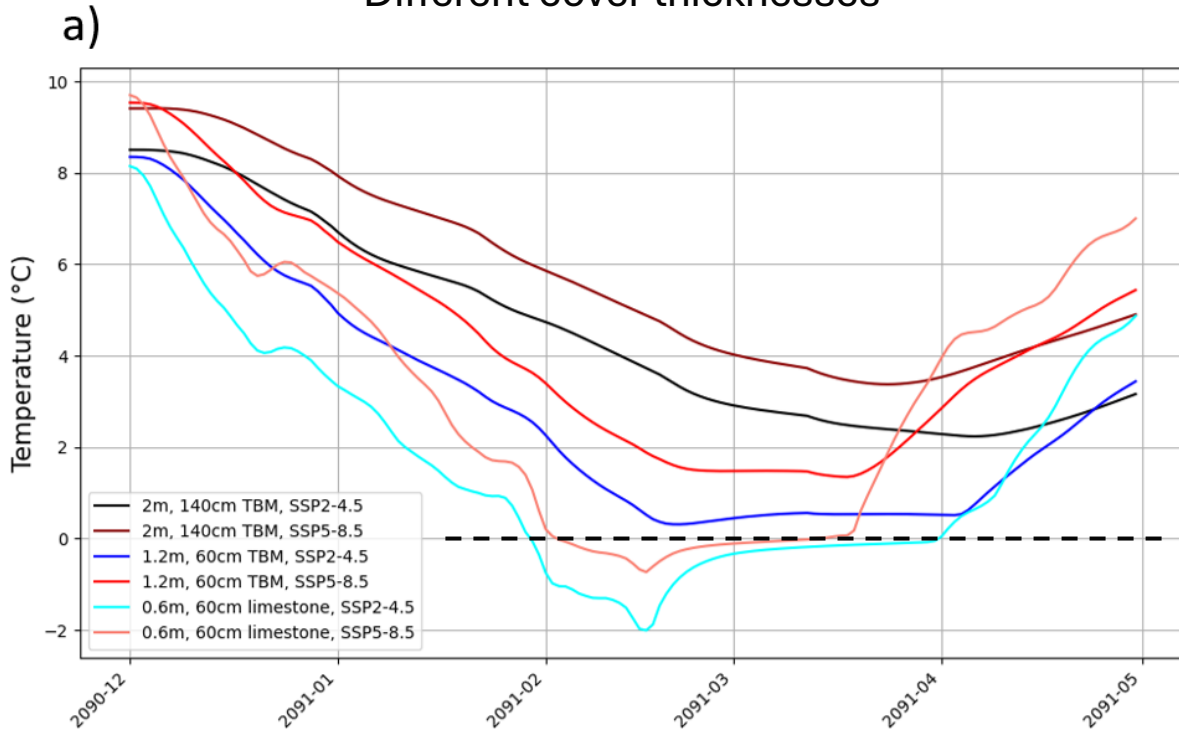
# Simuleringer: Optimering mht. klima endringer

a) Simulated clay temperature

Winter 2090/2091

Scenarios SSP2-4.5 and SSP5-8.5

Different cover thicknesses

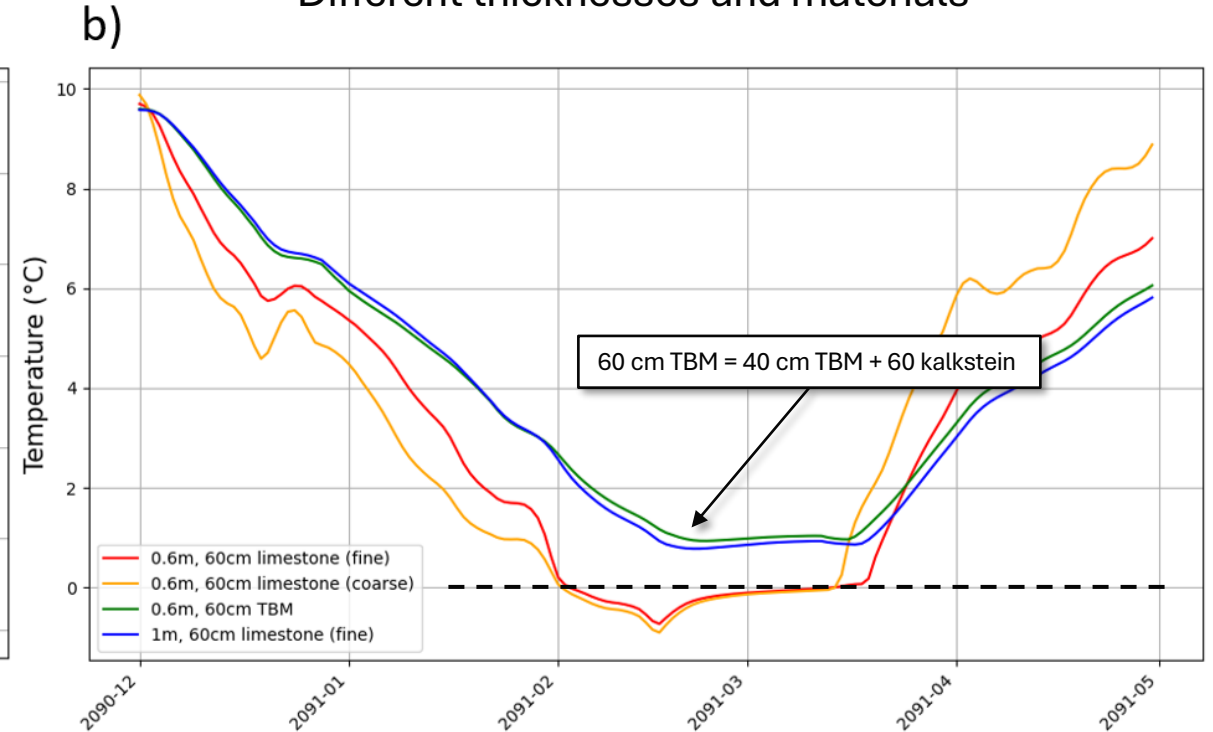


b) Simulated clay temperature

Winter 2090/2091

Scenario SSP5-8.5

Different thicknesses and materials

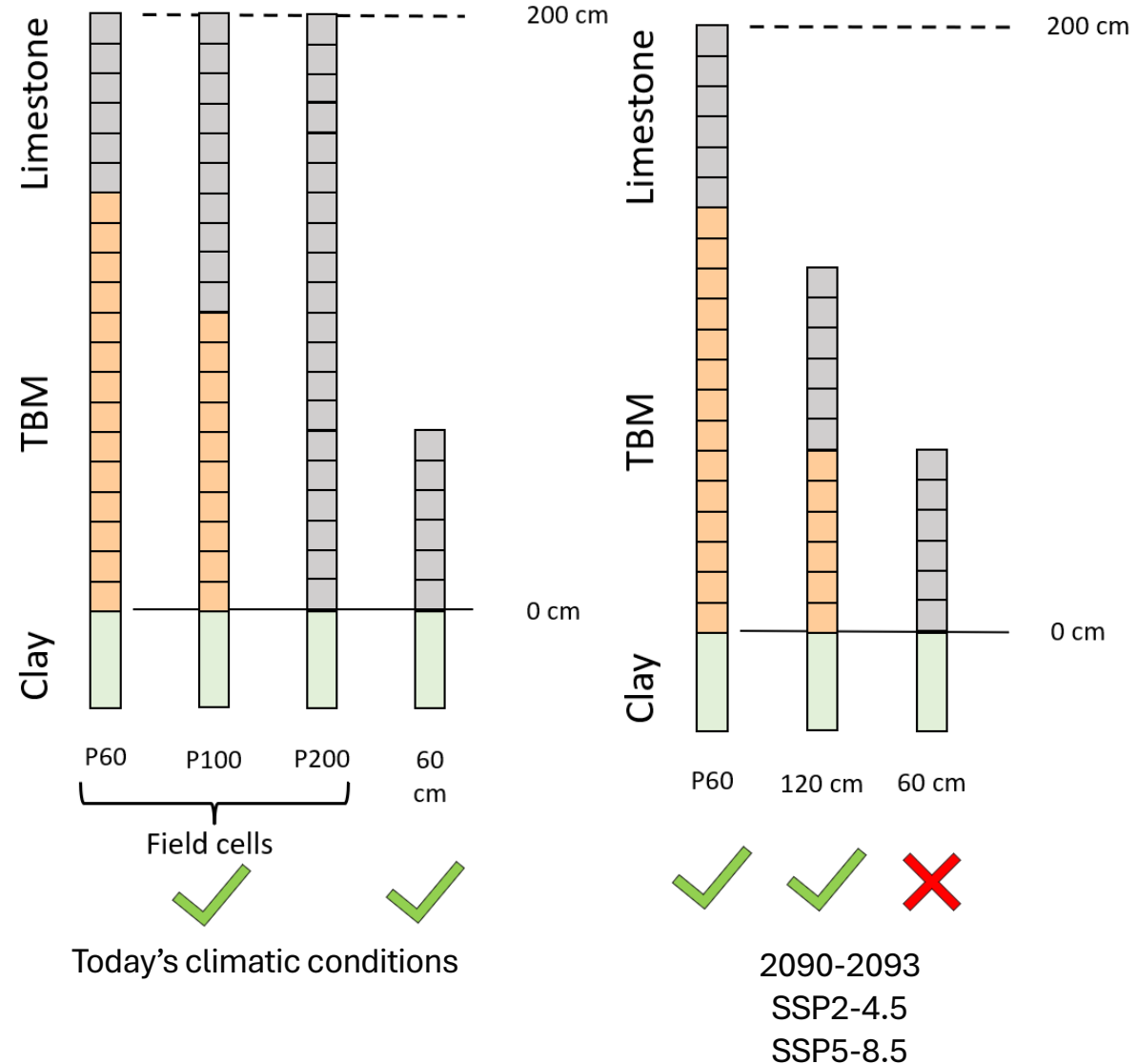


# Konklusjoner

- Modellen simulerer bra målinger (kalibrering)
- Et 60 cm kalkstein- eller TBM-beskyttelseslag er effektivt for dagens klimatiske forhold
- Kompleks effekt av klimaendringer om vinteren: mindre snø, men høyere temperaturer → høyre risiko for frostinntrengning
- Mulig (og muligens positivt) å erstatte (minst delvis) kalkstein med TBM

Største effekt (og usikkerhet): snødekke/dybde

Neste trinn: oppfølging/oppdatering 2025





NGI

På sikker grunn